

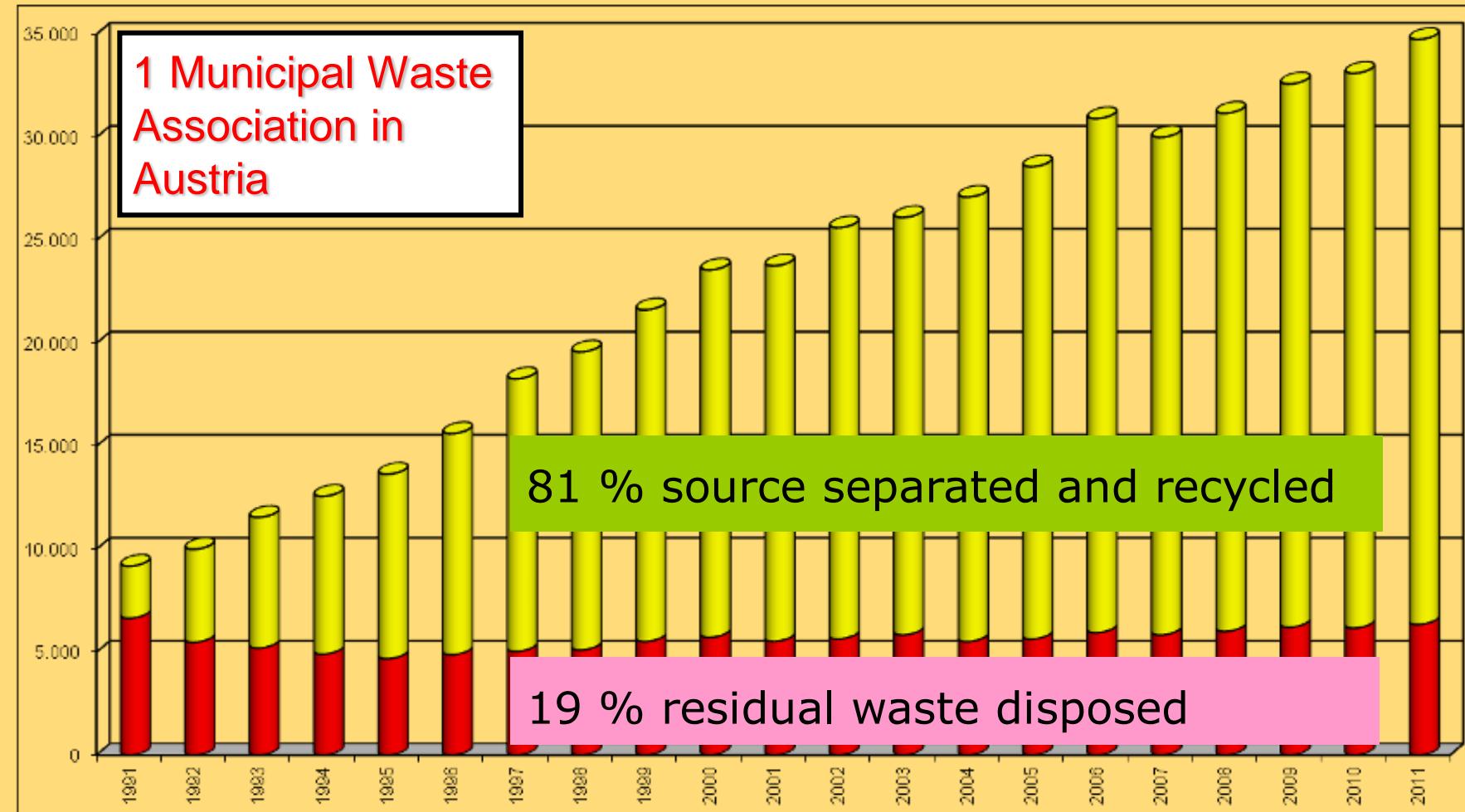
A photograph of a farm scene. In the foreground, there are several large, dark brown piles of compost or manure. A dirt road runs through the center of the image. In the background, there's a red-roofed barn or farm building. A yellow tractor is parked near the building, and a white trailer is hitched to it. Some green trees and hills are visible in the distance.

The Decentralised On-Farm Cooperation Model for Biowaste Management and Composting

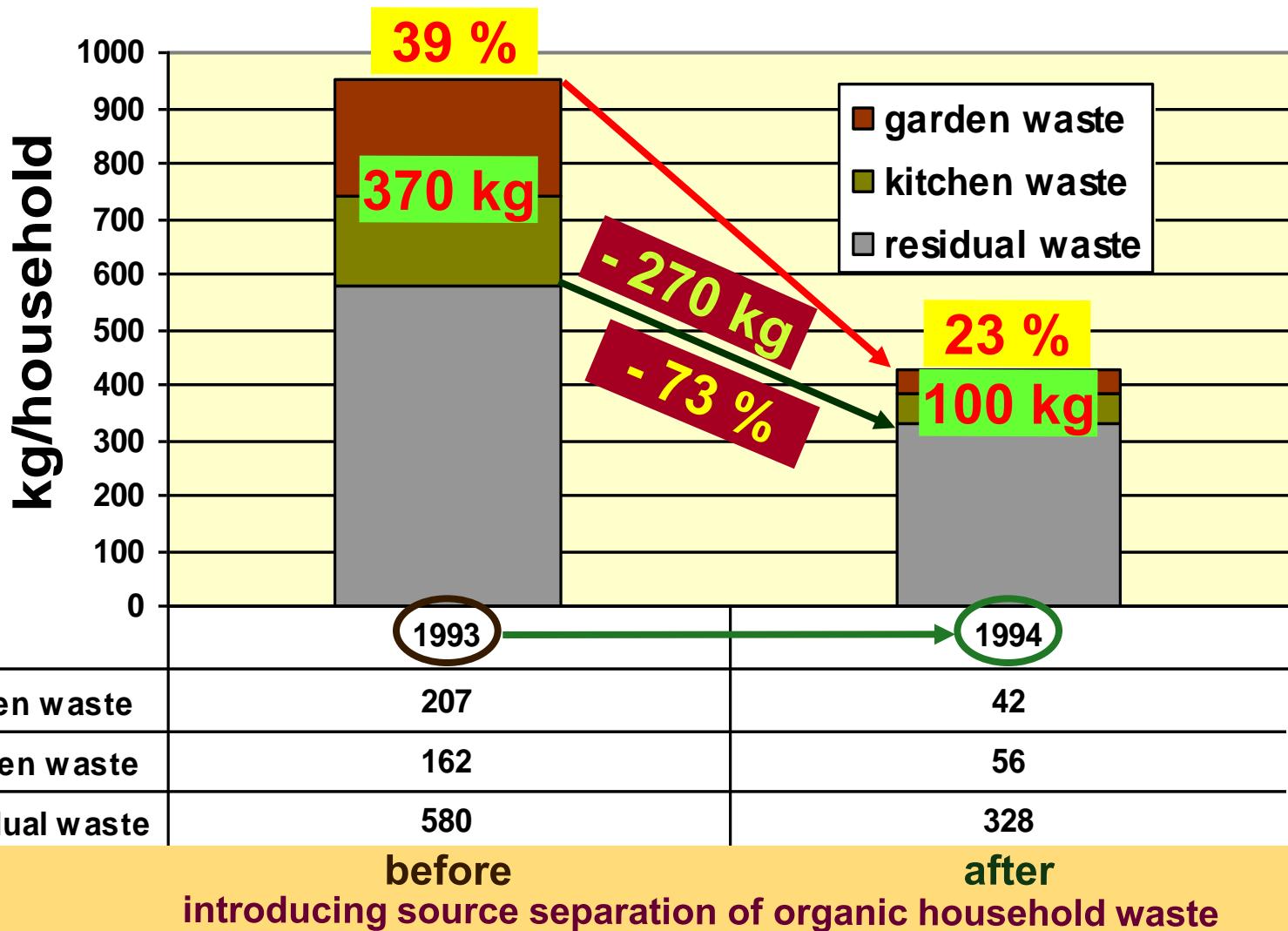
Florian Amlinger,
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8 October 2013

Impressive growth of recycling quota (1991-2011)



Reduction of Biowaste in Residual Waste



The hierarchy of decentral biowaste management = the logical follow-up of the 5 step waste hierarchy

Priority I

As much home composting as possible
(= PREVENTION)



Priority II

Separate collection
only
complimentary



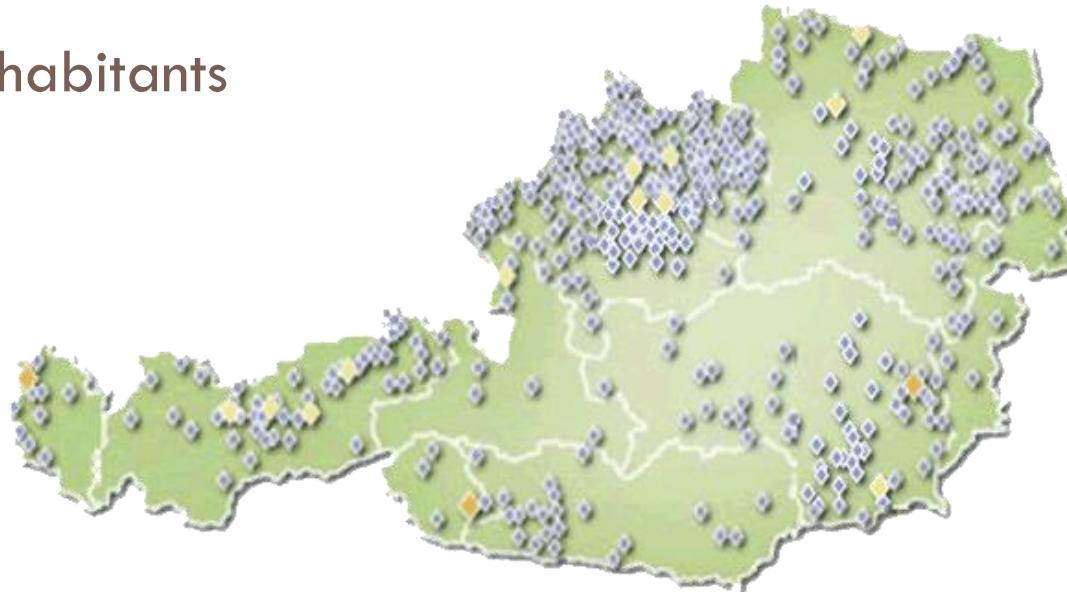
Priority III

Favouring
Agricultural
Composting



The decentralised integrated approach in Austria

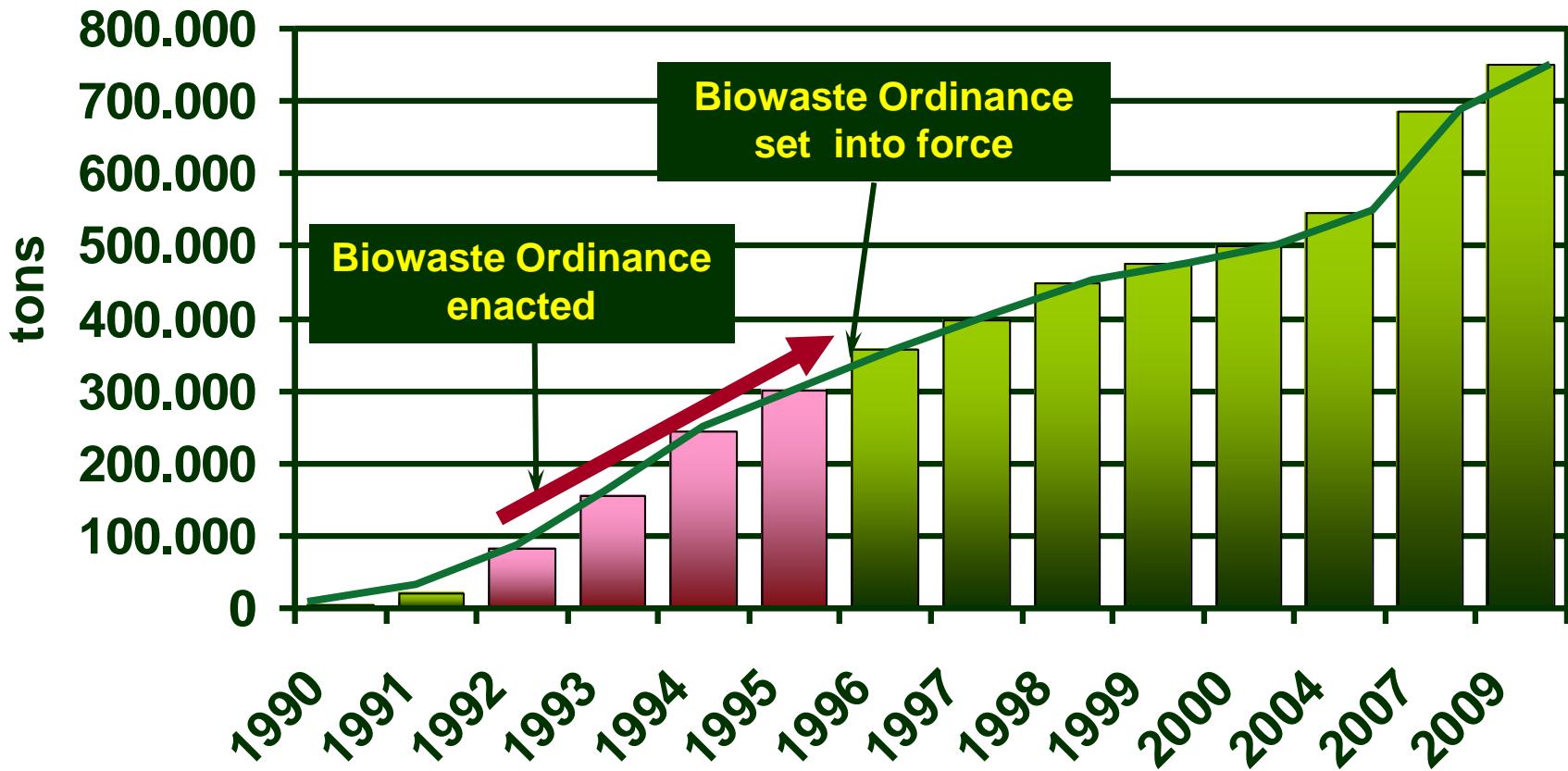
8.35 mio inhabitants



	Total composting plants	On-farm / agricultural plants	Municipal plants	Industrial plants
Number	454	292 (64%)	89 (20%)	73 (16%)
Total treatment yr⁻¹	976,000 t	308,000 t (32%)	237,300 t (24%)	431,000 t (44%)
Average capacity yr⁻¹	2,800 t	1,100 t	2,700	5,900 t

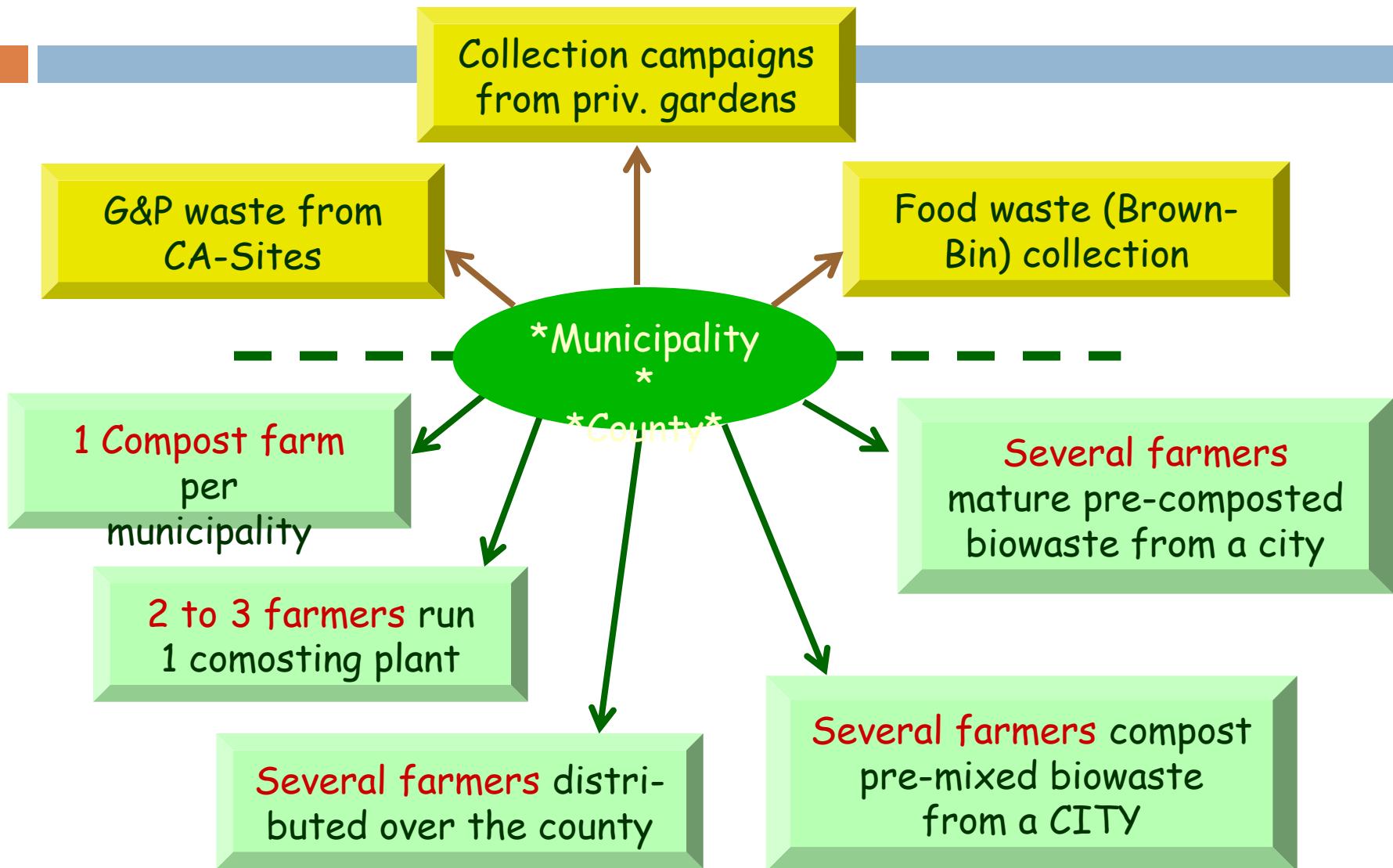
16,000 Inh per composting plant

Development of Separately Collected Biowaste ... „Brown Bin“

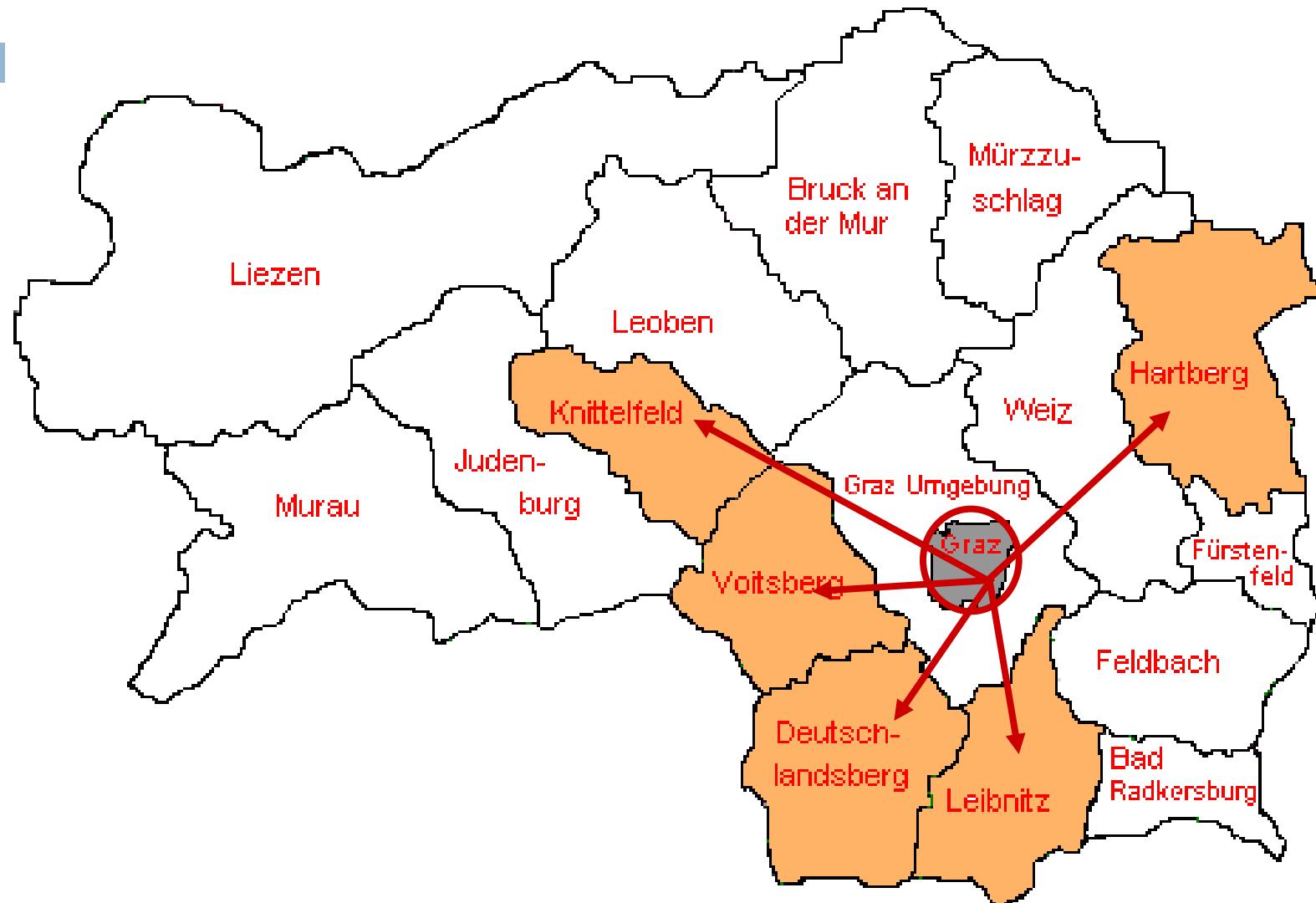




Farmers Services & Cooperation Models



Map of Compost Farmers



Cooperative Investment & Financing



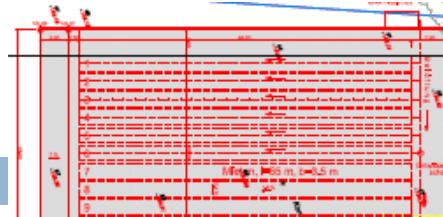
Loader



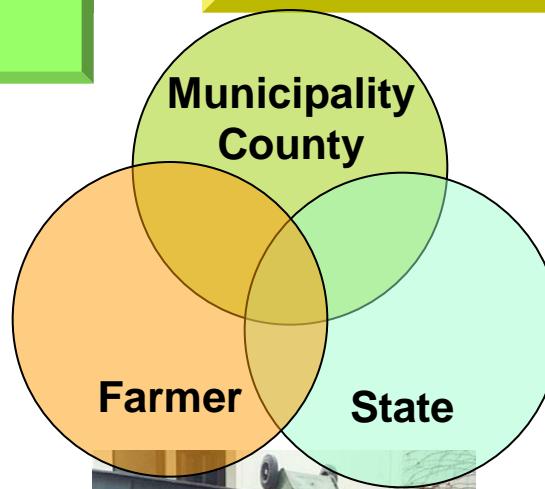
Turner



Shredder



Engineering & Construction



Containers



Collection truck



Screen; wind sifter,
magnetic separator

USER-FRIENDLY collections system at household



- 15 Litre Paper/Bio-Plastic Bag
- 110 Litre Garden Bag
- 46 Litre Bio-Bucket (Restaurants)





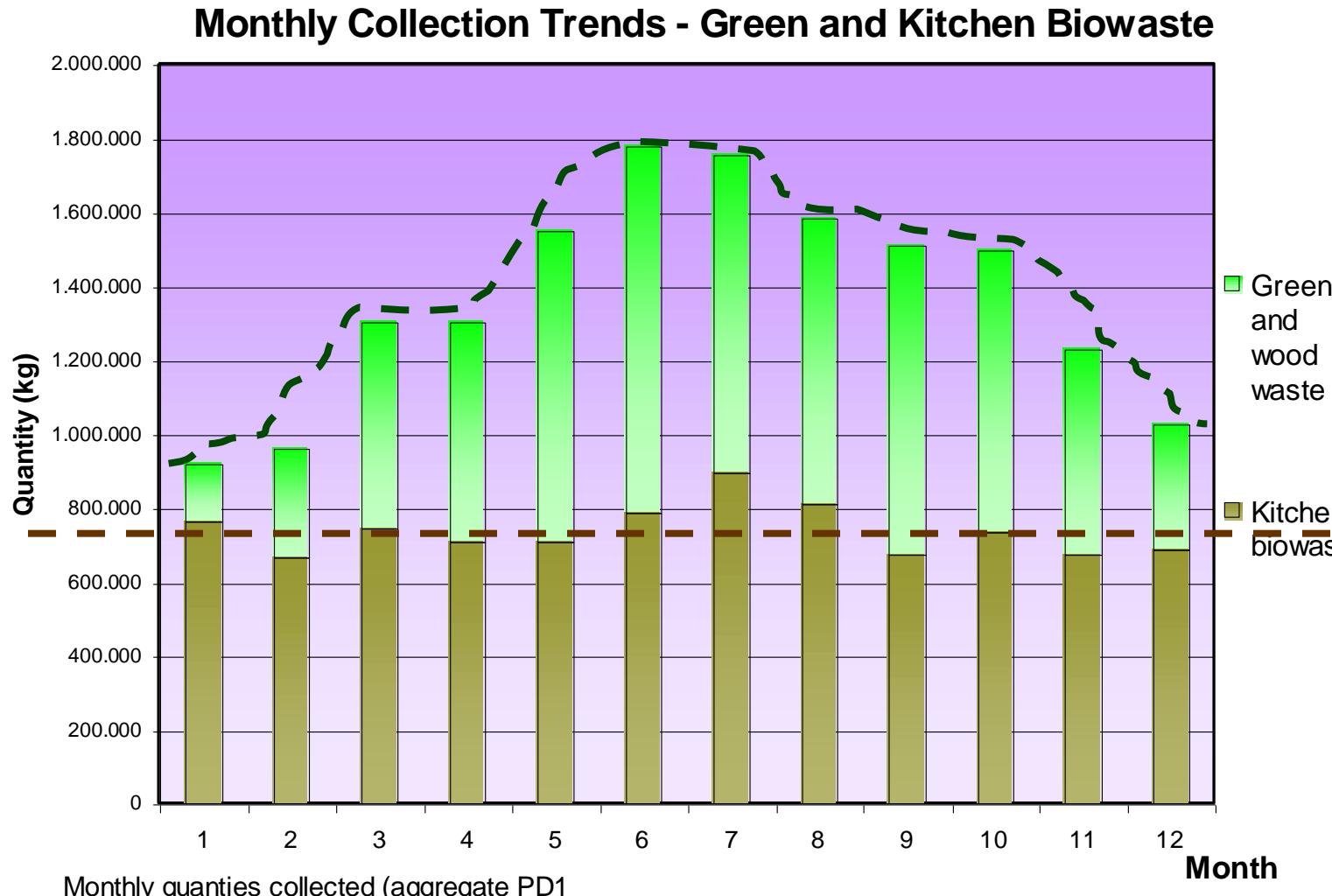


Foto: Waste Management Association Rohrbach, Austria

Simple collection trucks also for bio-bins



Seasonal fluctuations – garden waste



Collection of GARDEN WASTE



Green waste delivery at the RECYCLING CENTRE





Shredder



Fotos: Hildebrandt, Amlinger

Mixing the „Ingredients“



Fotos: Hildebrandt, Amlinger



OPEN WINDROW composting



The Compost Heap





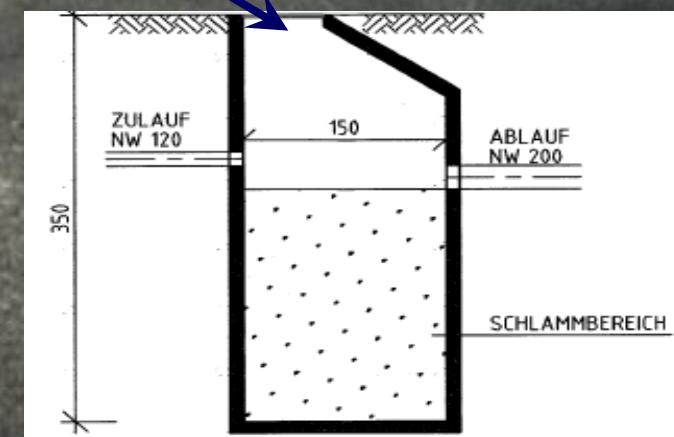
Optimum Temperature Ranges for Different Requirements of the Composting Process

Process Optimum for	Temperatur Range
Hygienisation ... [e.g. 3 to 10 days]	> 55 - 65 °C
Maximum Decomposition Start of Formation of Humic Substances	45 - 55 °C
Max. Biodiversity + Decomposition of Microbial Biomass; Max. Formation of Humic Substances	35 - 40 °C

Managing - Adding Water

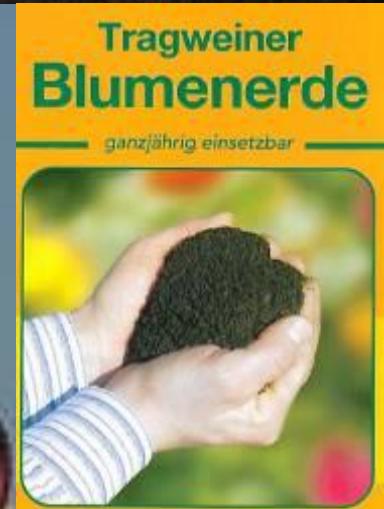
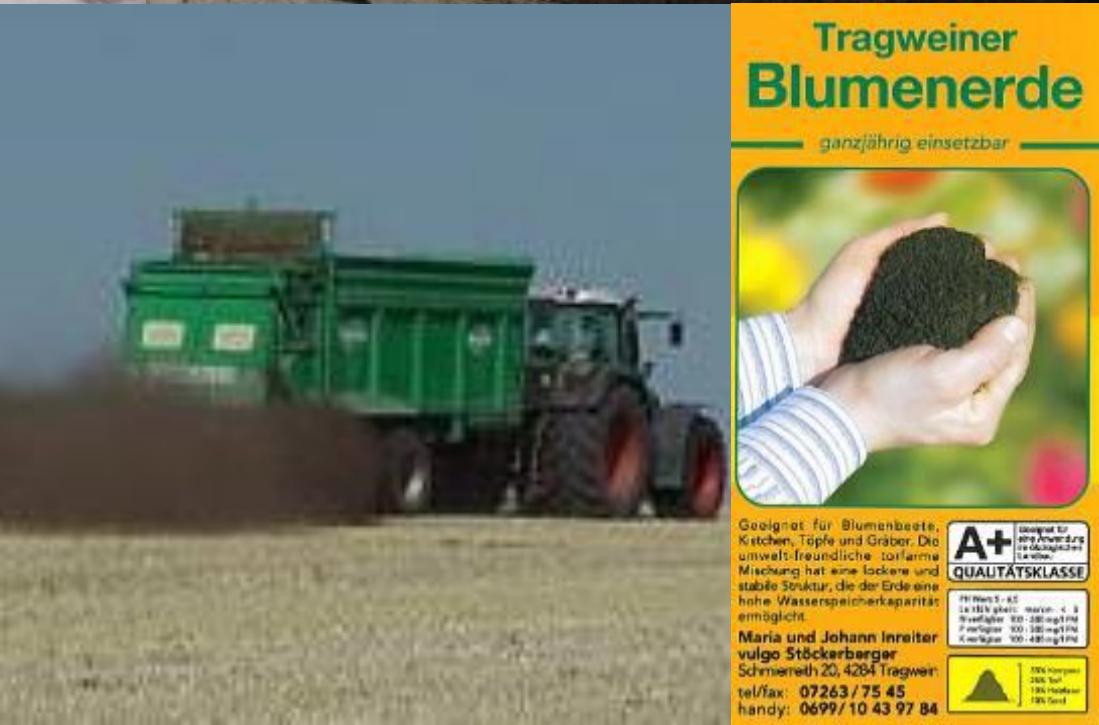
- Add water during turning
- Add water slowly
- Ideal 50 – 60%
- Squeeze test
- Too wet = anaerobic/leachate/odour/GHG
- Too dry = no decomposition





SCHLAMMSAMMLER M=1:50



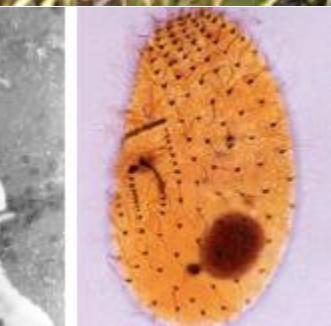


Geeignet für Blumenbeete, Küchen-, Töpf- und Gräber. Die umwelt-freundliche zellarme Mischung hat eine lockere und stabile Struktur, die der Erde eine hohe Wasserspeicherkapazität ermöglicht.

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A+ Qualitätsklasse

The Key = BIODIVERSITY !



Fotos: Bioforschung Austria, Hildebrandt, Hedlund, Amlinger

On-Farm Composting Scheme

➤ Why decentralised ON-FARM Composting

- ✓ Creates rural income, strengthens family farm structures
- ✓ Guarantees high agricultural recycling rate
- ✓ Reduces costs and efforts for marketing
- ✓ Guarantees short distance carbon sequestration in soil
- ✓ Farmer = educated in organic material handling
- ✓ Opens the door to organic farming
- ✓ Own use of compost drives quality management
- ✓ Strengthen traceability & confidence



800 t biowaste or 1 800 households
create 1 full working place !!!



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